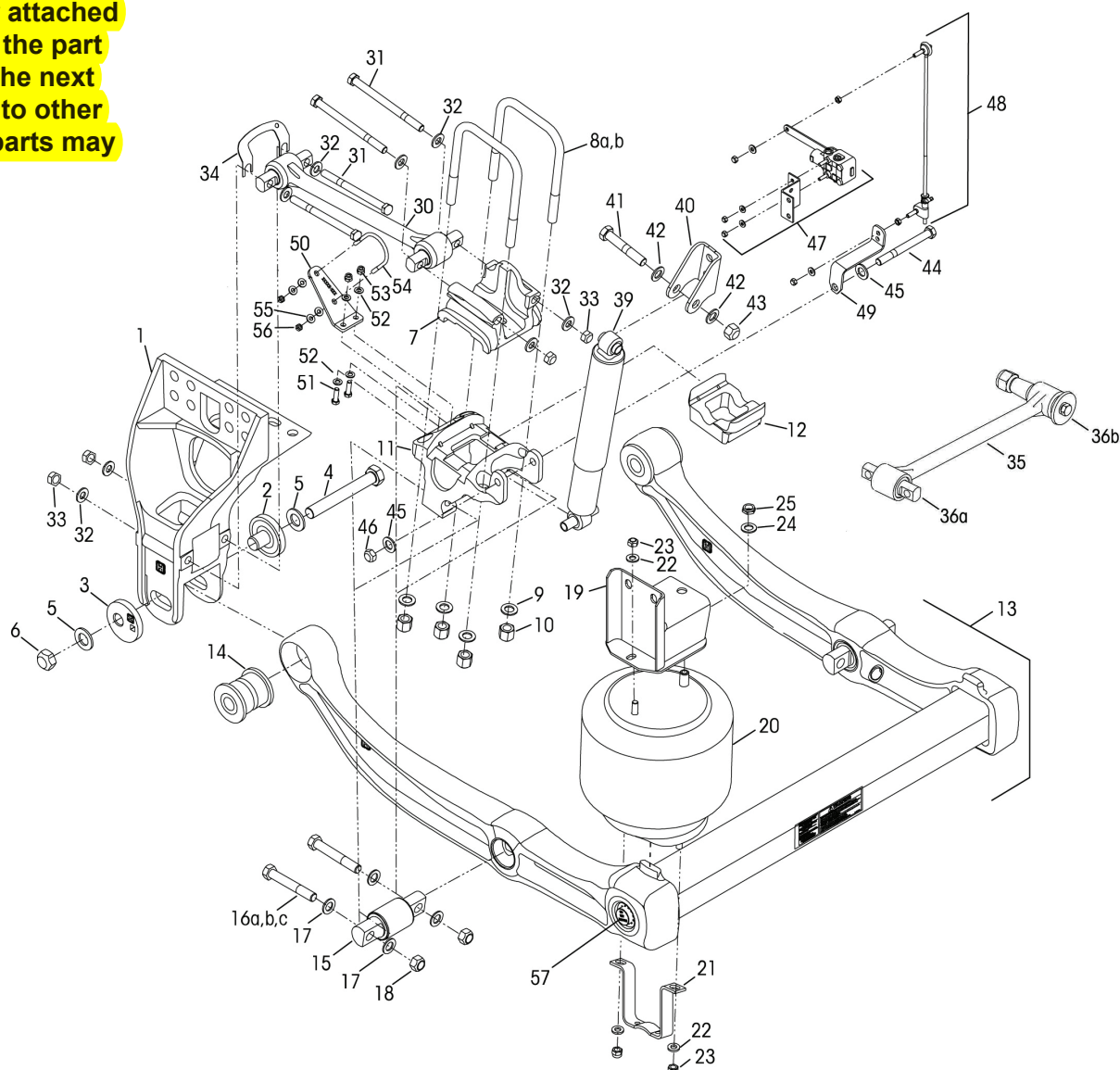


Click number attached to the part or the part numbers on the next pages to link to other parts, some parts may have no link



REF	PART NO.	DESCRIPTION	REF	PART NO.	DESCRIPTION
1		EX Frame Hanger (L.H)	12		Axle Spacer- 12 1/2" Ride Ht.
		EX Frame Hanger (R.H)	13		U-Beam Assembly, 34.0"
2		Support Beam QUIK-ALIGN			Frame Width (Front)
		Concentric Collar			U-beam Assembly, 34.0"
3		Support Beam QUIK-ALIGN			Frame Width (Rear)
		Eccentric Collar	14		QUIK-Align Pivot Bushing
4		1.0"-14 UNF-2A H-Coat 7 1/2" Hex Bolt	15		D-Pin Bushing
5		1.0" H-Coat Flat Washer	16A		3/4"-16 16 UNF Bolt, 5"
6		1.0"-14 UNF-2B H-Coat Locknut	16B		3/4"-16 16 UNF Bolt, 5 1/2"
7		Top Pad	16C		3/4"-16 16 UNF Bolt, 4 3/4"
8A		3/4" Square U-Bolt,	17		3/4" Flat Washer
		14 3/8"-15 1/2" Ride Height-Length 8 7/8"	18		3/4"-16 UNF Locknut
		(If not equipped with item 12)	19	23971	Upper Air Spring Bracket ASSY,
8B		3/4" Square U-Bolt,		23970	12 1/2", 14 3/8" Ride Height
		12 1/2" Ride Height-Length 10 3/8"		23970	Upper Air Spring Bracket ASSY,
		(If equipped with item 12)		23970	15 1/2" Ride Height
9		3/4" Flat Washer	20	32211	Air Spring
10		3/4"-16 UNF U-Bolt Locknut			(Contd..)
11		Bottom Cap			

WHEN ORDERING PARTS, SPECIFY MODEL NUMBER, SERIAL NUMBER AND DESCRIPTION OF PARTS REQUIRED



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REF	PART NO.	DESCRIPTION	REF	PART NO.	DESCRIPTION
		(Contd..)			Service Kits
21	32209	Lower Air Spring Mounting Bracket			
22		1/2" Flat Washer	58*		QUIK-Align Pivot Bushing Service Kit,
23		1/2"-13 UNC Locknut			One Wheel End
24		3/4" Flat Washer			(Includes items 2 thru 6, 14, 38)
25		3/4"-16 UNF Locknut			QUIK-Align Pivot Bushing Service Kit,
26*		3/4"-10 UNC 2.0" Bolt			Axle Set, (Includes items 2 thru 6, 14, 38)
27*		3/4" Flat Washer			QUIK-Align Collar Service Kit,
28*		3/4"-10 UNC Locknut			One Wheel End, (Includes items 2 thru 6)
29*		Air Spring Gusset			QUIK-Align Fastener Service Kit,
30		Longitudinal Torque Rod Assembly			One Wheel End, (Includes items 4 thru 6)
31		5/8"-11 UNC 8.0" Bolt	59*		U-Bolt Service Kit, One Wheel End,
32		5/8" Flat Washer			(Includes items 8A thru 10)
33		5/8"-11 UNC Locknut			U-Bolt Service Kit, One Wheel End,
34		Shim			(Includes items 8B thru 10)
35	19388	Transverse Torque Rod Assembly	60*	23624	Single D-Pin Bushing Service Kit
36A		Straddle Torque Rod Bushing			(Includes items 15, 16A, 17, 18)
36B		Tapper Pin Bushing			D-Pin Fastener Service Kit,
37*		Transverse Torque Rod Frame Bracket			Axle Set, (Includes items 16A, 17, 18)
38*		P-80 Bushing Lubricant - 10ml	61*	12911	Single Air Spring Service Kit
39		Shock Absorber			(Includes items 20 thru 25)
40		Upper Shock Frame Bracket	62*		Lower Air Spring Fastener Service Kit,
41		3/4"-10 UNC 4 1/4" Upper Shock Bolt			Single, (Includes items 22, 23)
42		3/4" Flat Washer			Upper/Lower Air Spring Fastener
43		3/4"-10 UNC Locknut			Service Kit, Single
44		5/8"-11 UNC 6.0" Lower Shock Bolt			(Includes items 22 thru 25)
45		5/8" Flat Washer	63*		Air Spring Gusset Fastener Kit,
46		5/8"-11 UNC Locknut			Single, (Includes items 26 thru 28)
47	23625	Height Control Valve Assembly	64*		Longitudinal Torque Rod Bolt Service Kit,
48		HCV Linkage Assembly			One Torque Rod,
49		Height Control Valve Linkage Bracket			(Includes items 31 thru 33)
50		S-cam Support Bracket	65*		Single Shock Fastener Service Kit
51		3/8"-16 UNC 1 1/4"-HEX Bolt			(Includes items 41 thru 46)
52		3/8" Hardened Washer	66*		Height Control Valve Assembly Service Kit
53		3/8"-16 UNC Locknut			(Includes items 47 thru 49)
54		5/16" S-Cam U-Bolt	67*		S-Cam Fastener Service Kit,
55		5/16" Hardened Washer			Axle Set, (Includes items 51 thru 56)
56		5/16"-18 UNC Locknut	68*		U-Beam Assembly Enhancement
					Aftermarket Service Kit, Axle Set

*ITEMS 26 TO 29, 37, 38, 58 TO 68 ARE NOT SHOWN IN THE ILLUSTRATION

WHEN ORDERING PARTS, SPECIFY MODEL NUMBER, SERIAL NUMBER AND DESCRIPTION OF PARTS REQUIRED

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